

SERVICE



LETTER

F.A.A. Approved

Service Letter No. 354

May 25, 1961

TO: Distributors, Dealers, Certified Service Centers and Owners

SUBJECT: Reinforcement of Aztec Stabilator Leading Edges

MODELS AFFECTED: PA-23-250 Aztecs, Serial Nos. 27-2 thru 27-481 inclusive
Refer to Note "A"

Skin cracks have occurred in the leading edge of the Aztec stabilator at the first rivet on the outboard stabilator nose rib. (See Sketch "A") These cracks do not materially affect the structural integrity of the stabilator or the airworthiness of the aircraft. However, it is recommended that a reinforcement, Piper Part No. 30334-00, be added to both the left and right stabilators in this area to repair or eliminate this condition.

Parts may be obtained from your nearest Piper distributor or dealer free of charge. Two hours warranty labor per airplane will be allowed upon receipt of a warranty and credit claim form.

NOTE "A"

Stabilators with the following serial numbers need not be modified per this Service Letter. Right stabilator with Serial Nos. 673, 675 and up and left stabilator with Serial Nos. 741 and up.

NOTE TO DISTRIBUTORS

Kit No. 754 402, consisting of two reinforcing plates and necessary rivets will be furnished at no charge for this modification. Your order for these kits should be submitted on the basis of estimated requirements.

Very truly yours,

PIPER AIRCRAFT CORPORATION

Wes Holmes

Wes Holmes
Service Manager

WH:dt

(Over)

PIPER AIRCRAFT CORPORATION, LOCK HAVEN, PA., U. S. A.

Rivet CR163-4-4
16 Req. per airplane

Stop drill if cracked

Replace existing rivets

Rivet CR163-4-2
32 Req. per airplane

Edge distance $5/16$
Use equal spacing

15

Part No. 30334-00
2 Req. per airplane

Press and hold plate firmly
against leading edge of
stabilator before drilling

SKETCH A'
SERVICE LETTER 1-354